

Micromax™ 2004R

Electronic Inks & Pastes

PRODUCT DESCRIPTION

2000 Resistor Series

The Micromax™ 2000srs resistor compositions are intended to be applied to ceramic substrates by screen printing and fired in air to form resistors in hybrid microcircuits. The series offers versatility to the designer with improved TCR tracking between resistors of different size and value, and a choice of termination materials. Stability is outstanding either with or without encapsulation. To the manufacturer, Micromax™ 2000srs offers broad processing latitude.

Product benefits

- Excellent laser post-trim stability, encapsulated or unencapsulated
- HTCR's less than 50 ppm
- Small length and thickness effects on resistivity and TCR
- Small shifts of resistivity and TCR on refiring
- Compatible with Ag/Pt or Ag/Pd terminations
- Excellent noise characteristics

READ ENTIRE TECHNICAL DATA SHEET BEFORE USING THIS PRODUCT

PRODUCT INFORMATION

General Properties	Value Unit
Application	Hybrid resistor
Solvent or thinner	Micromax™ 4553
Blend member or series ¹	2000 Resistor Series

TECHNICAL DATA

Rheological Properties	Value Unit
Viscosity ²	160 to 220 Pa.s

Application Technique	Value	Unit
Mask mesh ³	325	
Mask emulsion	10 to 15	µm
Drying time	10 to 15	min
Drying temperature	150 to 170	°C
Theoretical coverage	120	cm ² /g
Shrinkage	50	%
Shrinkage	25	%

Electrical Properties	Value	Unit
Resistivity ⁴	3.6 to 4.4	Ohm per square
Hot Temperature Coefficient Resistance ⁵	0 to 50	ppm/°C
Cold Temperature Coefficient Resistance ⁶	≥ -100	ppm/°C
Electrostatic discharge ⁷	≤ 0.1	(avgDeltaR)(%)
Noise ⁸	≥ -35	dB
Short Term Overload Voltage ⁹	3	V/mm
Standard Working Voltage ¹⁰	1.2	V/mm
Maximum Rated Power Dissipation ¹¹	241	m/(W.mm ²)

Storage and Stability	Value	Unit
Shelf life ¹²	6	months

¹Blend Series A

²Brookfield HBT, UC&SP; [SC4-14/6RI], 10 rpm, 25°C ± 0.2°C

³Screen Types: Stainless steel

⁴Sheet resistance values are normalized to 20 µm dried thickness.

⁵TCR measured in the ranges 25°C to 125°C

⁶TCR measured in the ranges -55°C to 25°C

⁷ESD measured on 1 mm x 1 mm resistor trimmed to 1.5x fired value with a single plunge cut @1x5kv pulse

⁸Quan-Tech noise measured on untrimmed resistors

⁹Short term overload voltage: voltage required in a 5 second duration to induce a resistance change at 25°C of 0.25% in a 1mm x 1mm resistor trimmed to 1.5x fired value with a single plunge cut

¹⁰Standard working voltage = 0.4 x short term overload voltage

¹¹Maximum rated power dissipation = (standard working voltage)² / resistance

¹²in unopened containers, from date of shipment, stable environment at room temperature between 5°C - 30°C

PROCESSING GUIDELINES

Terminations

The reported properties are based on tests using Micromax™ 7484 Ag/Pd conductor compositions as the termination material, prefired at 850°C. Use of different terminating material may cause a shift of resistance and TCR values from those stated.

Blendability

Two parallel low ends to Micromax™ 2000 Series are offered. These cannot be interchanged. Therefore the following members are bendable together A) Micromax™ 2004R/ 2009/ 2019/ 2031/ 2041/ 2051/ 2061/ 2071 or B) Micromax™ 2004/ 2011/ 2015/ 2021/2031 2041/ 2051/ 2061. Only adjacent members are bendable.

Substrates

Properties are based on tests on 96% alumina substrates. Substrates of other compositions and from various manufacturers may result in variations in performance properties, as may different lots of substrates, and any subsequent processing of substrates (e.g. laser scribing or drilling) prior to printing. It is the responsibility of users to determine the effects of any of the above available in their particular situations.

Printing

325 mesh stainless steel screen with 10-15 µm emulsion. Print speeds of 10-20 cm/s may be used. Control and reproducibility of print thickness are essential to obtain predictable, reproducible fired resistor properties.

The composition should be thoroughly mixed before use. This is best achieved by slow, gently, hand stirring with a clean burr-free spatula (flexible plastic) for 0.5 - 1 minute. Care must be taken to avoid air entrapment. Printing should be performed in a clean and well ventilated-area.

Note: The optimum printing characteristics are generally achieved in the room temperature range of 20°C - 23°C.

Drying

Allow prints to level at room temperature, then dry in air in a well-ventilated oven or conveyor dryer.

Firing

Fire in a well-ventilated belt, conveyor furnace. Air flows and extraction rates should be optimized to ensure that oxidizing conditions exist within the muffle, and that no exhaust gases enter the room. Variation in the peak firing temperature and or time at the peak temperature may result in variations in the final fired properties.

Resistors compositions must be fired in clean dry air. Insufficient airflow or pollution of the air in the furnace may result in shifts in resistivity and TCR.

Encapsulant

In applications which require mechanical protection from extreme environments, low temperature encapsulant Micromax™ QQ550 or LF161 are recommended to be screen printed over the resistor and fired, prior to laser trimming.

Laser trimming

To ensure long term stability of the resistors and to achieve maximum trimming accuracy, it is necessary to optimize resistor geometry, cut geometry and trimming parameters. Parameters should be selected that achieve a clean laser cut (kerf). The preferred range of laser trim parameters are as follows: bite size 0.10 to 0.30 mils, power 1 - 3.0W at a frequency of 5Hz.

Properties

Information in this datasheet shows anticipated typical physical properties for Micromax™ 2000 series based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature between 5°C - 30°C. Shelf life of material in unopened containers is 6 months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

Storage conditions on the product data sheets are intended to represent long-term material storage recommendations and not a shipping or temperature-at-receipt requirement.

Transportation: Under normal shipping conditions, without temperature control, Micromax™ products are not expected to exhibit a change in quality or fitness for use. Should extraordinary events result in extended transportation periods, Micromax™ recommends customers confirm products remain suitable for the intended application.

Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

SAFETY & WARNING

It is recommended that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use.

Safety Data Sheets are available.

WASTE TREATMENT

Prior to using any recommendations or suggestions for waste treatment, the user is required to know the appropriate local/state/federal regulations for on-site or off-site treatment which may require permits. If there is any conflict regarding our recommendations, local/state/federal

regulations take precedence.

CONTACT INFORMATION

www.macdermidalpha.com

North America	Europe	Asia
470 Research Drive Wilmington, DE, USA 855.622.7813	Bristol & Bath Science Park Dirac Crescent, Emersons Green, Bristol, BS16 7FR, United Kingdom 44.117.4769148	No. 45 Hsing-Point Road Taoyuan City, 330457 Taiwan 886.3.3773588

Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE . Emergency safety directory assistance: US 1 202 464 2554, Europe + 44 1235 239 670, Asia + 65 3158 1074, Brazil 0800 707 7022 and 0800 172 020, Mexico 01800 002 1400 and (55) 5559 1588

DISCLAIMER: All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. No statement or recommendation shall constitute a representation unless set forth in an agreement signed by officers of seller and manufacturer. NO WARRANTY OF MERCHANTABILITY, WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY IS MADE. The following warranty is made in lieu of such warranties and all other warranties, express, implied, or statutory. Products are warranted to be free from defects in material and workmanship at the time sold. The sole obligation of seller and manufacturer under this warranty shall be to replace any noncompliant product at the time sold. Under no circumstances shall manufacturer or seller be liable for any loss, damage or expense, direct, indirect, incidental or consequential, arising out of the inability to use the product. Notwithstanding the foregoing, if products are supplied in response to a customer request that specifies operating parameters beyond those stated above, or if products are used under conditions exceeding said parameters, the customer by acceptance or use thereof assumes all risk of product failure and of all direct, indirect, incidental and consequential damages that may result from use of the products under such conditions, and agrees to exonerate, indemnify, defend and hold harmless MacDermid, Incorporated and its affiliates therefrom. No suggestion for product use nor anything contained herein shall be construed as a recommendation to use any product in a manner that infringes any patent or other intellectual property rights, and seller and manufacturer assume no responsibility or liability for any such infringement.

© 2026 MacDermid, Inc. and its group of companies. All rights reserved. "(R)" and "TM" are registered trademarks or trademarks of MacDermid, Inc. and its group of companies in the United States and/or other countries.