Zytel® 70G30HSL BK039B

NYLON RESIN

ASTM D6779 PA012G30 A53480

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 70G30HSL BK039B is a 30% glass reinforced, heat stabilized, black nylon 66 resin for injection molding.

Product information

Resin Identification	PA66-GF30	ISO 1043
Part Marking Code	>PA66-GF30<	ISO 11469
ISO designation	ISO 16396-PA66,GF30,M1CGHRT2,S14-100	

Rheological properties

	dry/cond.		
Viscosity number	4100 / *	in³/lb	ISO 307, 1628
Molding shrinkage, parallel	0.3 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1 / -	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	1.45E6 / 1.02E6	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	27600 / 17400	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	3 / 5	%	ISO 527-1/-2
Flexural modulus	1.31E6 / -	psi	ISO 178
Tensile creep modulus, 1h	* / 986000	psi	ISO 899-1
Tensile creep modulus, 1000h	* / 740000	psi	ISO 899-1
Charpy impact strength, 23°C	33.3 / 38.1	ftlb/in²	ISO 179/1eU
Charpy impact strength, -30°C	33.3 / 33.3	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23°C	4.76 / 5.71	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -30°C	4.28 / 4.28	ftlb/in²	ISO 179/1eA
Puncture - maximum force, 23°C	970 / -	N	ISO 6603-2
Puncture energy, 23°C	4.5 / -	J	ISO 6603-2
Izod notched impact strength, 23°C	4.76 / 5.71	ftlb/in²	ISO 180/1A
Izod notched impact strength, -40°C	3.33 / -	ftlb/in²	ISO 180/1A

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Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	505 / *	°F	ISO 11357-1/-3
Glass transition temperature, 10°C/min	167 / 68	°F	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	482 / *	°F	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	496 / *	°F	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	482 / *	°F	ISO 306
Thermal conductivity, flow	0.36	W/(m K)	ISO 22007-2
Thermal conductivity of melt	0.21	W/(m K)	ISO 22007-2
Effective thermal diffusivity, flow	7E-8	m²/s	ISO 22007-4
Specific heat capacity of melt	2290	J/(kg K)	ISO 22007-4
RTI, electrical, 0.75mm	284	°F	UL 746B
RTI, electrical, 1.5mm	284	°F	UL 746B
RTI, electrical, 3.0mm	284	°F	UL 746B
RTI, impact, 0.75mm	257	°F	UL 746B
RTI, impact, 1.5mm	257	°F	UL 746B
RTI, impact, 3.0mm	257	°F	UL 746B
RTI, strength, 0.75mm	284	°F	UL 746B
RTI, strength, 1.5mm	284 / *	°F	UL 746B
RTI, strength, 3.0mm	284	°F	UL 746B

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0591[1] / *	in	IEC 60695-11-10
UL recognition	yes / *		UL 94
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.0157 / *	in	IEC 60695-11-10
Oxygen index	24 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index, 1.0mm	1290 / -	°F	IEC 60695-2-12
Glow Wire Flammability Index, 2.0mm	1380 / -	°F	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	1470 / -	°F	IEC 60695-2-12
Glow Wire Ignition Temperature, 1.0mm	1340 / -	°F	IEC 60695-2-13
Glow Wire Ignition Temperature, 2.0mm	1340 / -	°F	IEC 60695-2-13
Glow Wire Ignition Temperature, 3.0mm	1430 / -	°F	IEC 60695-2-13
Glow Wire Temperature, No Flame, 1mm	1290 / -	°F	IEC 60335-1
Glow Wire Temperature, No Flame, 2mm	1290 / -	°F	IEC 60335-1
Glow Wire Temperature, No Flame, 3mm	1380 / -	°F	IEC 60335-1
FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	0.866	in/min	ISO 3795 (FMVSS 302)

[1]: and also 0.75mm

Electrical properties

	dry/cond.		
Relative permittivity, 100Hz	4.4 / 11		IEC 62631-2-1
Relative permittivity, 1MHz	4.1 / 4.6		IEC 62631-2-1
Dissipation factor, 100Hz	70 / 4600	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	150 / 650	E-4	IEC 62631-2-1
Volume resistivity	>1E13 / 1E9	Ohm.m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	965 / 813	kV/in	IEC 60243-1

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Comparative tracking index	400 / -		IEC 60112
Comparative tracking index, 23 °C	1 / -	PLC	UL 746A

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.9 / *	%	Sim. to ISO 62
Water absorption, 2mm	6 / *	%	Sim. to ISO 62
Density	0.0495 / -	lb/in³	ISO 1183
Density of melt	74.9	lb/ft³	

Emissions

	dry/cond.		
Light stability grey scale	4		ISO 105-A02
Emission of organic compounds	10	µgC/g	VDA 277
Odor test	3	class	VDA 270
Fogging, G-value (condensate)	0.6 / *	mg	ISO 6452

Injection

Drying Recommended	yes	
Drying Temperature	176	°F
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	563	°F
Min. melt temperature	545	°F
Max. melt temperature	581	°F
Max. screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	230	°F
Min. mold temperature	149	°F
Max. mold temperature	248	°F
Hold pressure range	7250 - 14500	psi
Hold pressure time	0.0762	s/mil
Hold Pressure Time (h is the max. wall thickness of the part in mm)	h^2+2	s
Ejection temperature	428	°F

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
BMW	GS93016-PA66-GF30	(Heat Aging Resistant)
Hyundai	MS941-03 Type A-6	
Mercedes-Benz	DBL5408.45 PA66 GF30	
Mercedes-Benz	DBL5410.00 PA66 GF30	
VW Group	VW 50127 PA66-7	

Characteristics

Processing	Injection Molding
Additives	Release agent
Special characteristics	Heat stabilized or stable to heat

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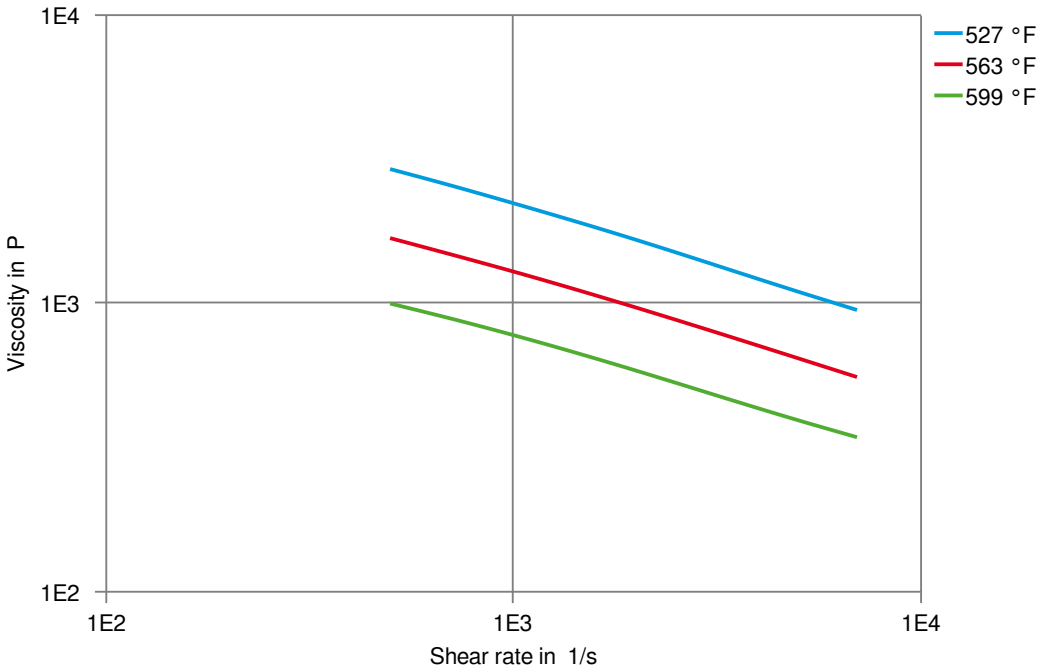
Viscosity-shear rate



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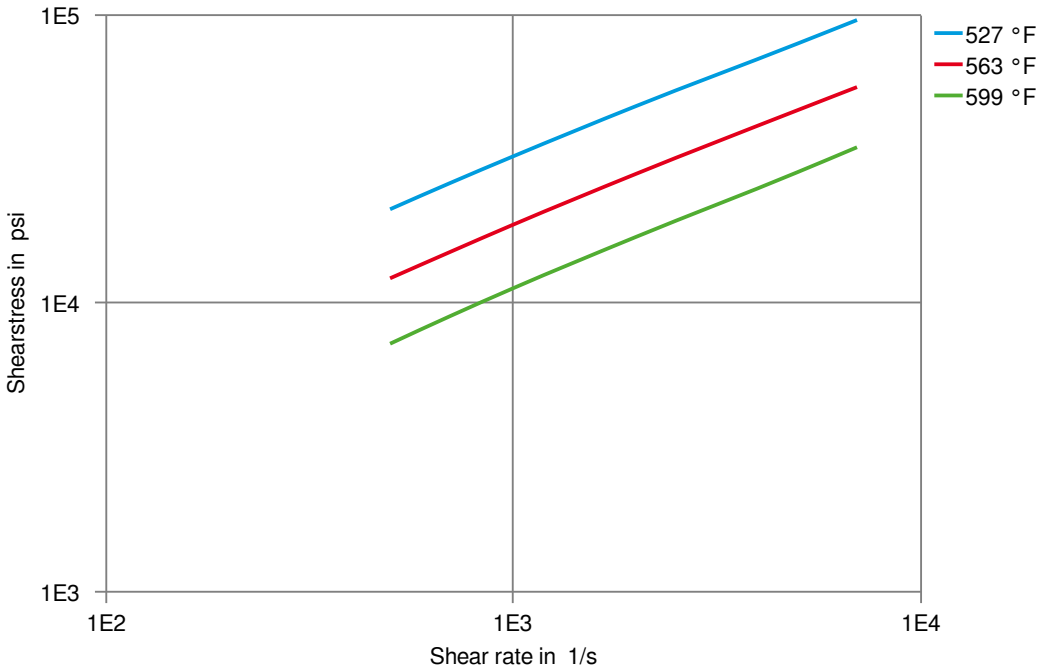
NYLON RESIN

Shearstress-shear rate



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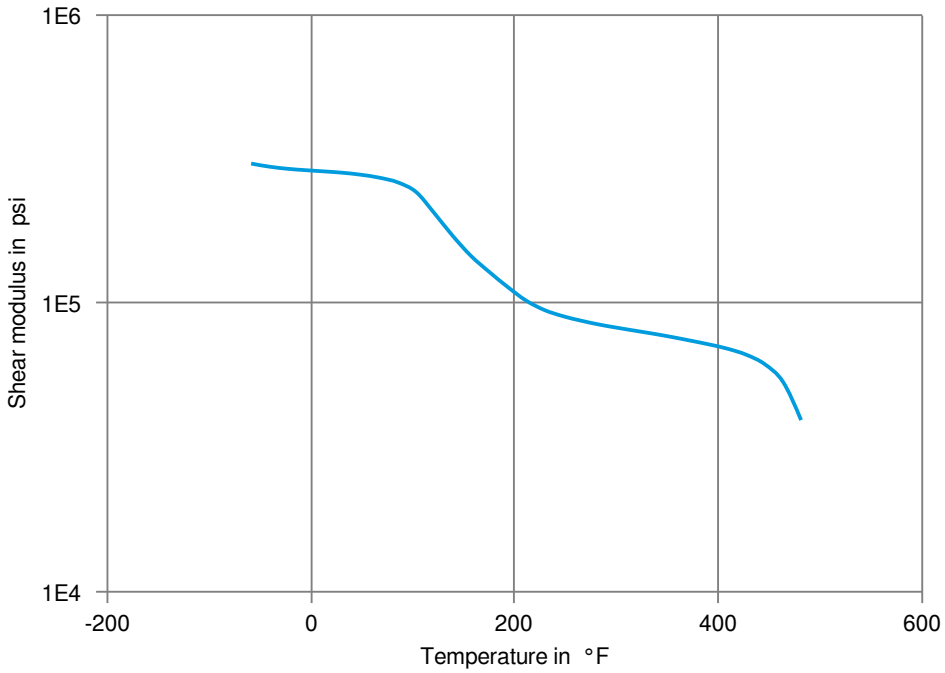
Dynamic Shear modulus-temperature (dry)



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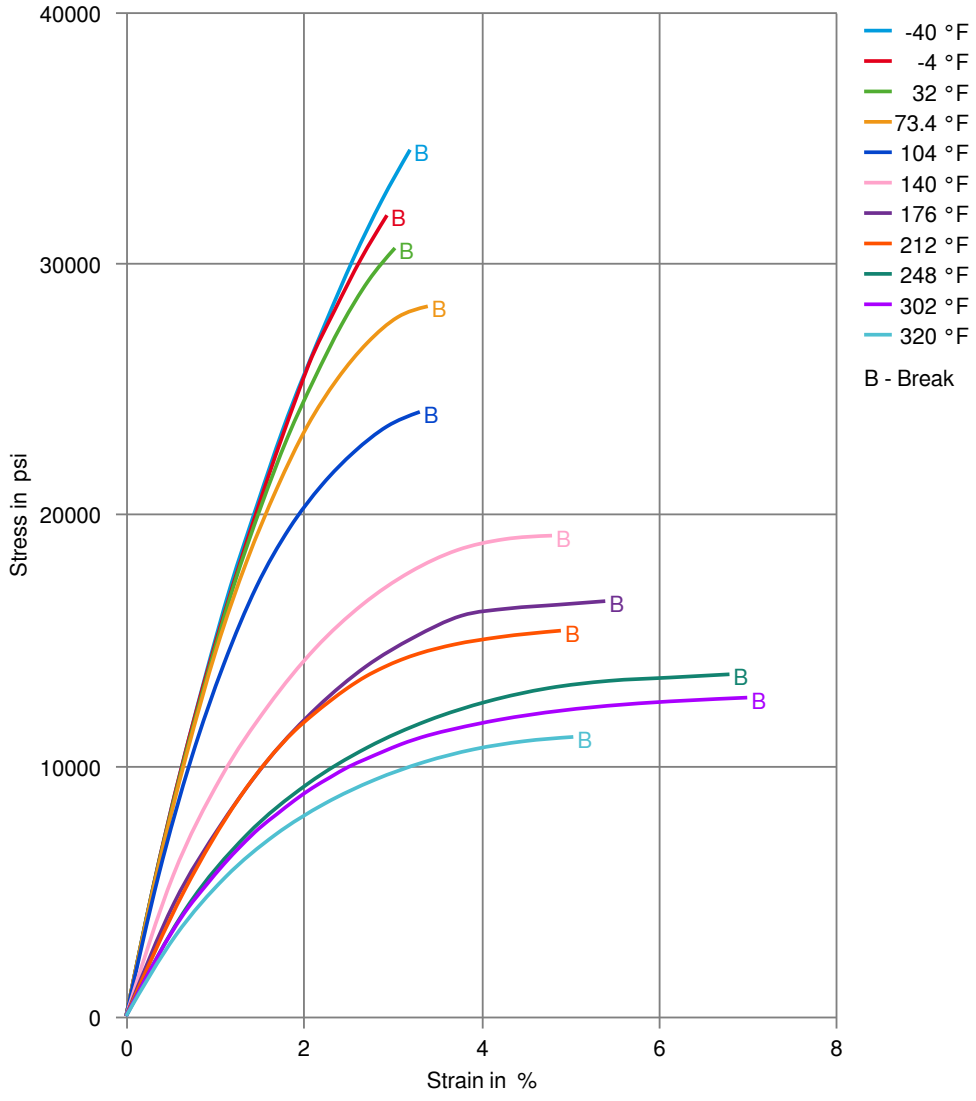
NYLON RESIN

Stress-strain (dry)



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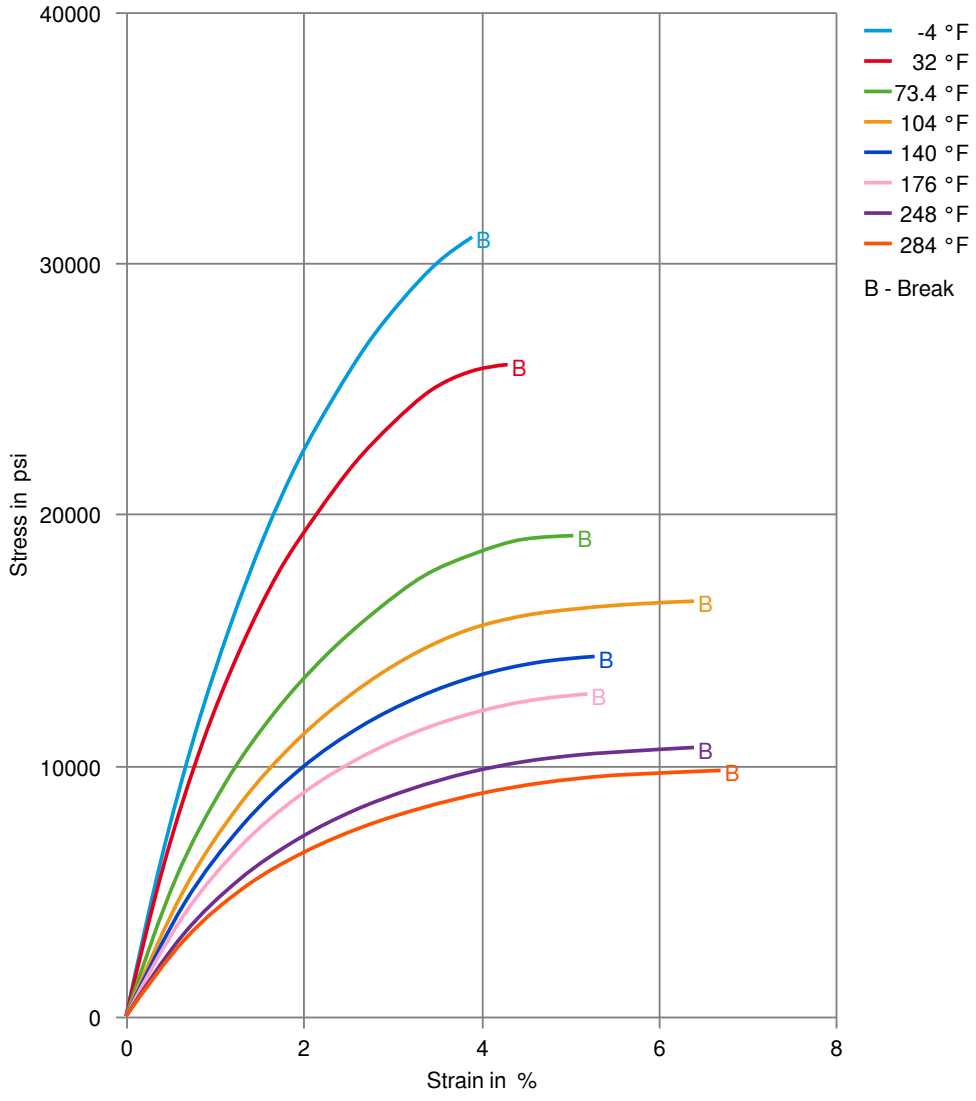
NYLON RESIN

Stress-strain (cond.)



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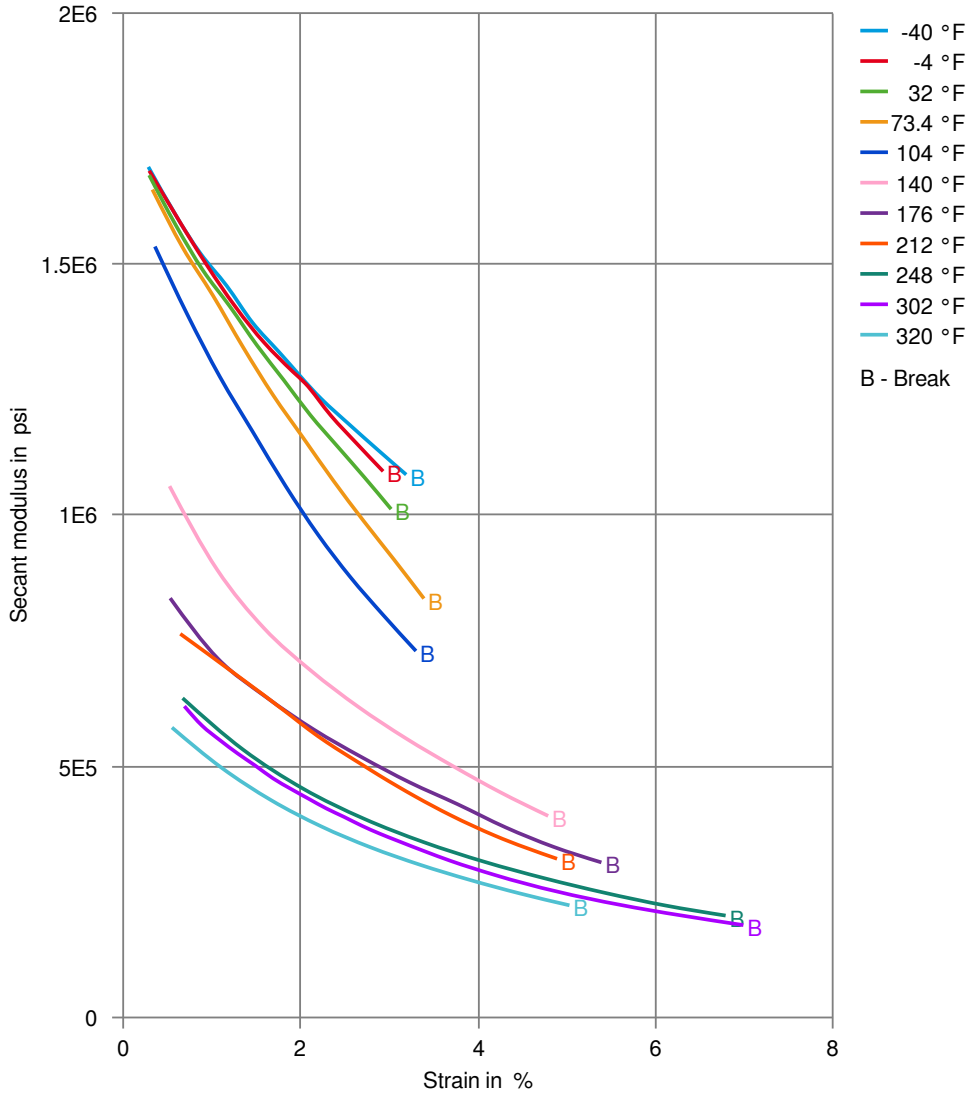
NYLON RESIN

Secant modulus-strain (dry)



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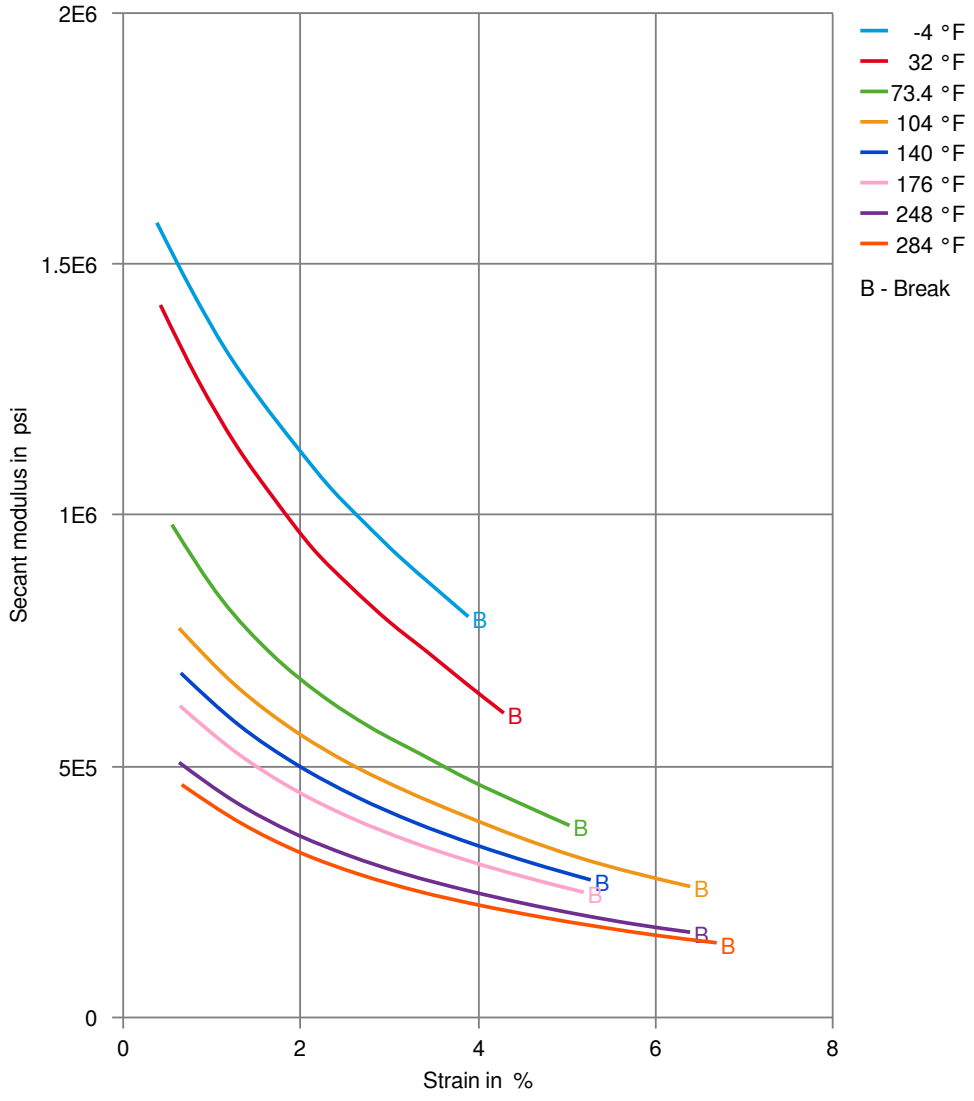
Secant modulus-strain (cond.)



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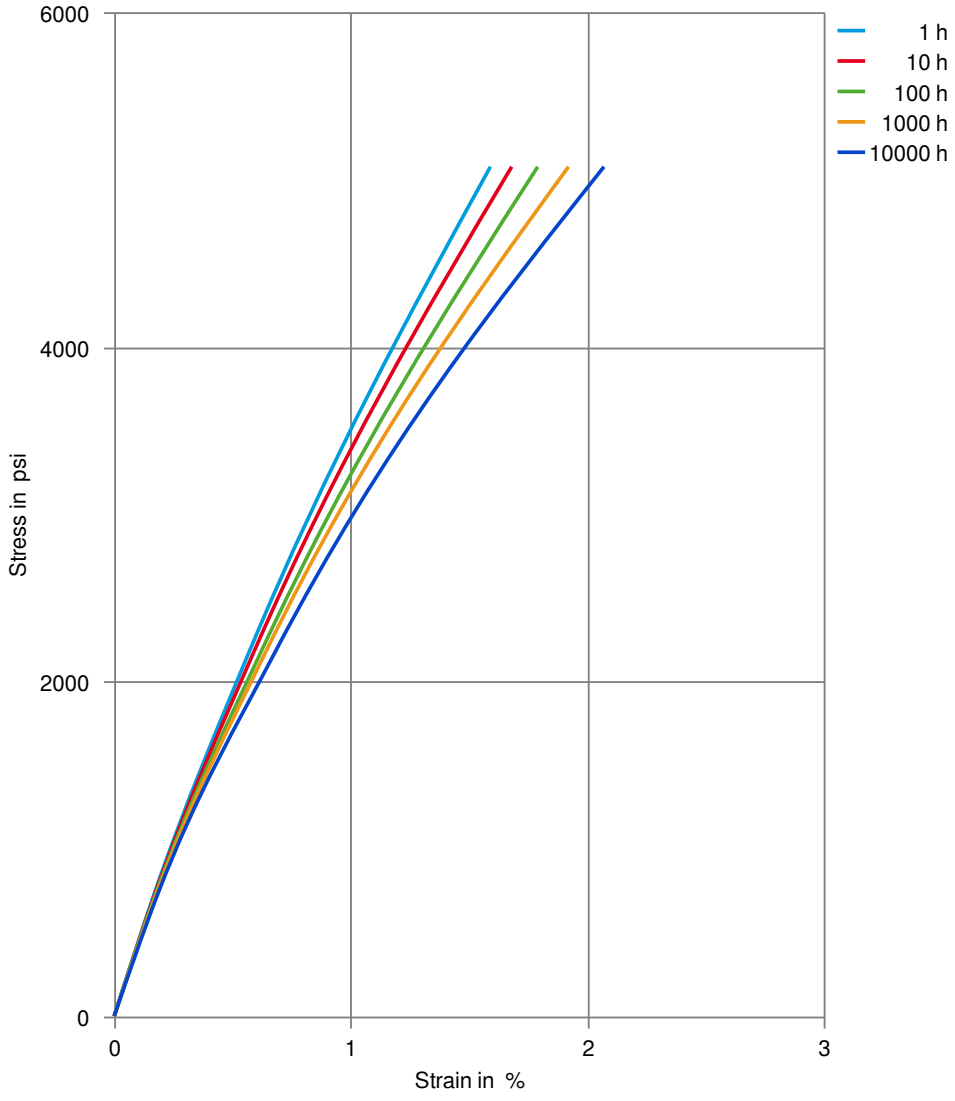
Stress-strain (isochronous) 284 °F (cond.)



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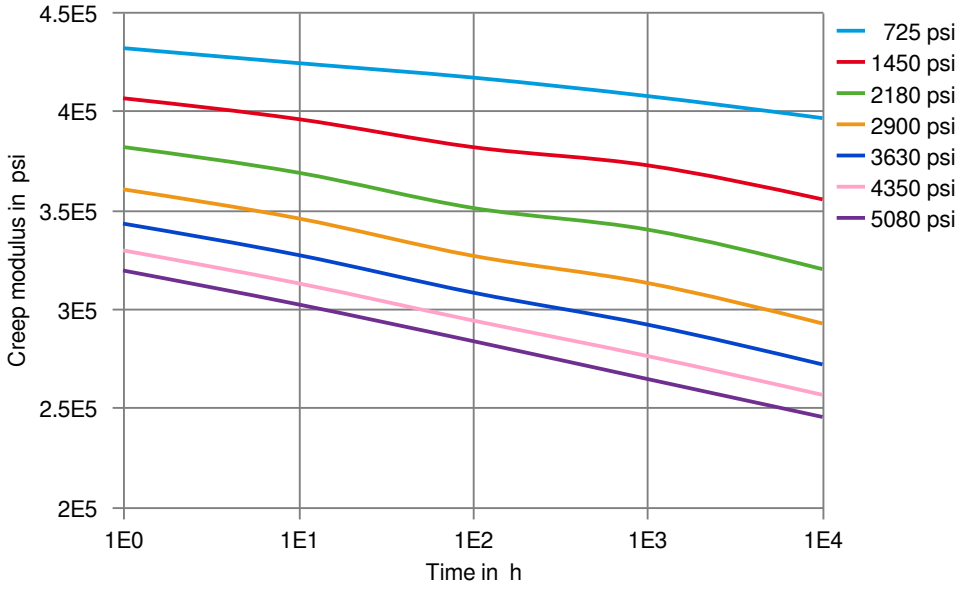
Creep modulus-time 284 °F (cond.)



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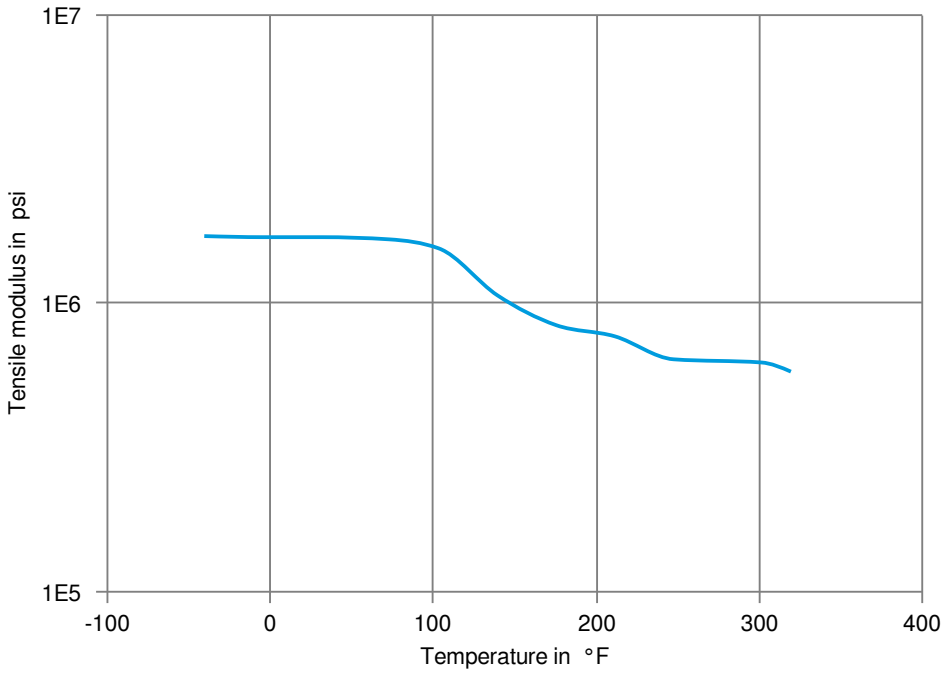
Tensile modulus-temperature (dry)



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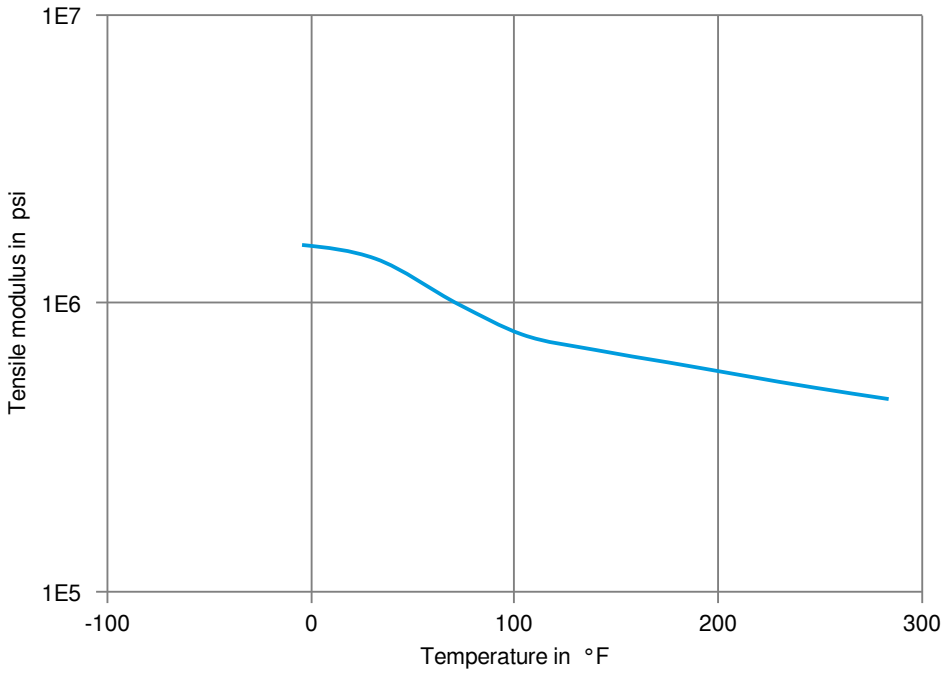
NYLON RESIN

Tensile modulus-temperature (cond.)



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Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass), 23°C
- ✔ Citric Acid solution (10% by mass), 23°C
- ✔ Lactic Acid (10% by mass), 23°C
- ✘ Hydrochloric Acid (36% by mass), 23°C
- ✘ Nitric Acid (40% by mass), 23°C
- ✘ Sulfuric Acid (38% by mass), 23°C
- ✘ Sulfuric Acid (5% by mass), 23°C
- ✘ Chromic Acid solution (40% by mass), 23°C

Bases

- ✘ Sodium Hydroxide solution (35% by mass), 23°C
- ✔ Sodium Hydroxide solution (1% by mass), 23°C
- ✔ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✔ Isopropyl alcohol, 23°C
- ✔ Methanol, 23°C
- ✔ Ethanol, 23°C

Hydrocarbons

- ✔ n-Hexane, 23°C
- ✔ Toluene, 23°C
- ✔ iso-Octane, 23°C

Ketones

- ✔ Acetone, 23°C

Ethers

- ✔ Diethyl ether, 23°C

Mineral oils

- ✔ SAE 10W40 multigrade motor oil, 23°C
- ✔ SAE 10W40 multigrade motor oil, 130°C
- ✔ SAE 80/90 hypoid-gear oil, 130°C
- ✔ Insulating Oil, 23°C

Standard Fuels

- ✔ ISO 1817 Liquid 1 - E5, 60°C
- ✔ ISO 1817 Liquid 2 - M15E4, 60°C
- ✔ ISO 1817 Liquid 3 - M3E7, 60°C
- ✔ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

Salt solutions

- ✔ Sodium Chloride solution (10% by mass), 23°C
- ✘ Sodium Hypochlorite solution (10% by mass), 23°C

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- ✔ Sodium Carbonate solution (20% by mass), 23°C
- ✔ Sodium Carbonate solution (2% by mass), 23°C
- ✘ Zinc Chloride solution (50% by mass), 23°C

Other

- ✔ Ethyl Acetate, 23°C
- ✘ Hydrogen peroxide, 23°C
- ✔ DOT No. 4 Brake fluid, 130°C
- ✔ Ethylene Glycol (50% by mass) in water, 108°C
- ✔ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✔ 50% Oleic acid + 50% Olive Oil, 23°C
- ✔ Water, 23°C
- ✔ Water, 90°C
- ✘ Phenol solution (5% by mass), 23°C
- ✘ Coolant Glysantin G48, 1:1 in water, 125°C
- ✔ Urea solution (32.5% by mass), 23°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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